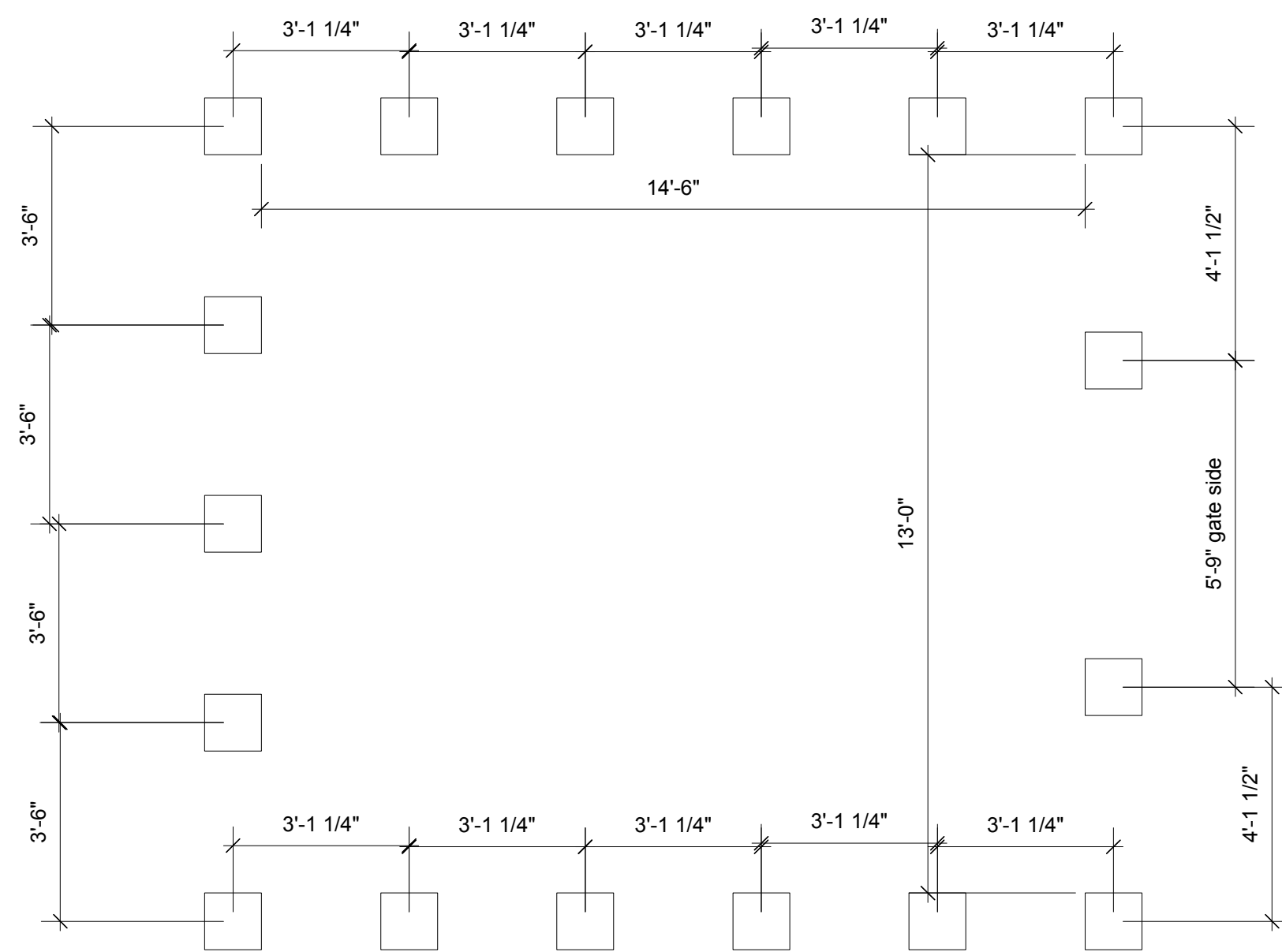
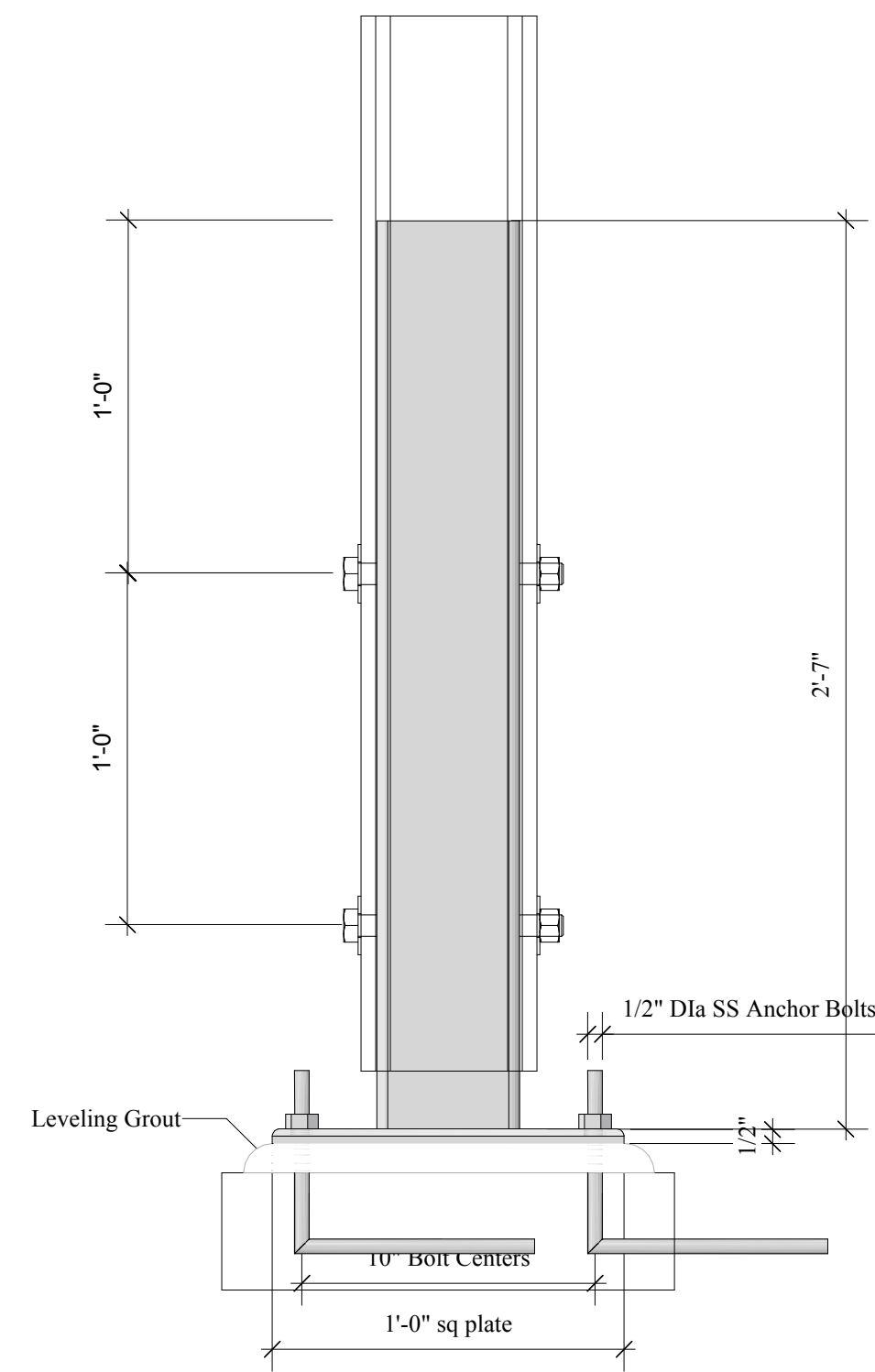


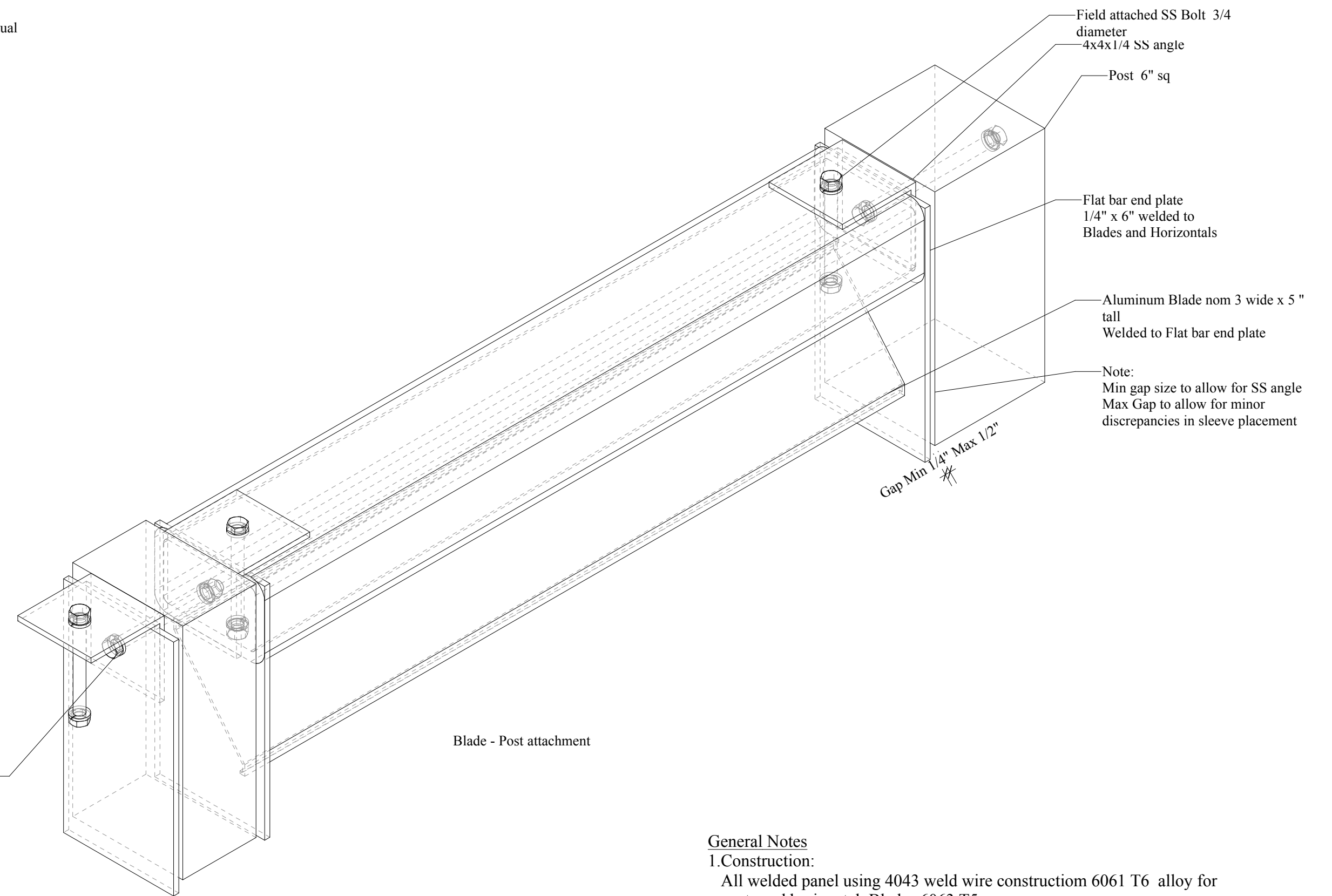
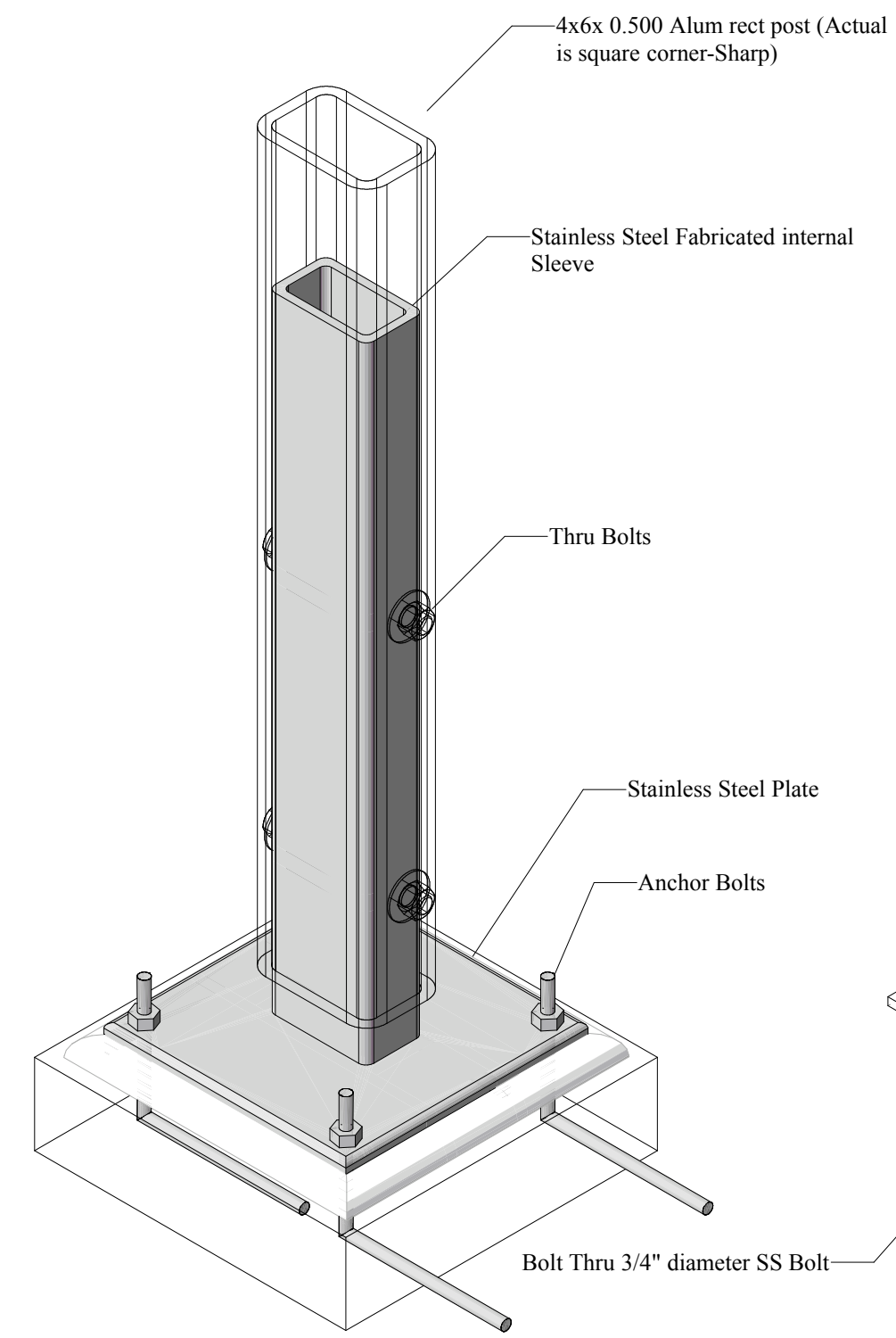
Sleeve layout
Scale: 3/8" = 1'-0"



Sleeve
Scale: 2" = 1'-0"

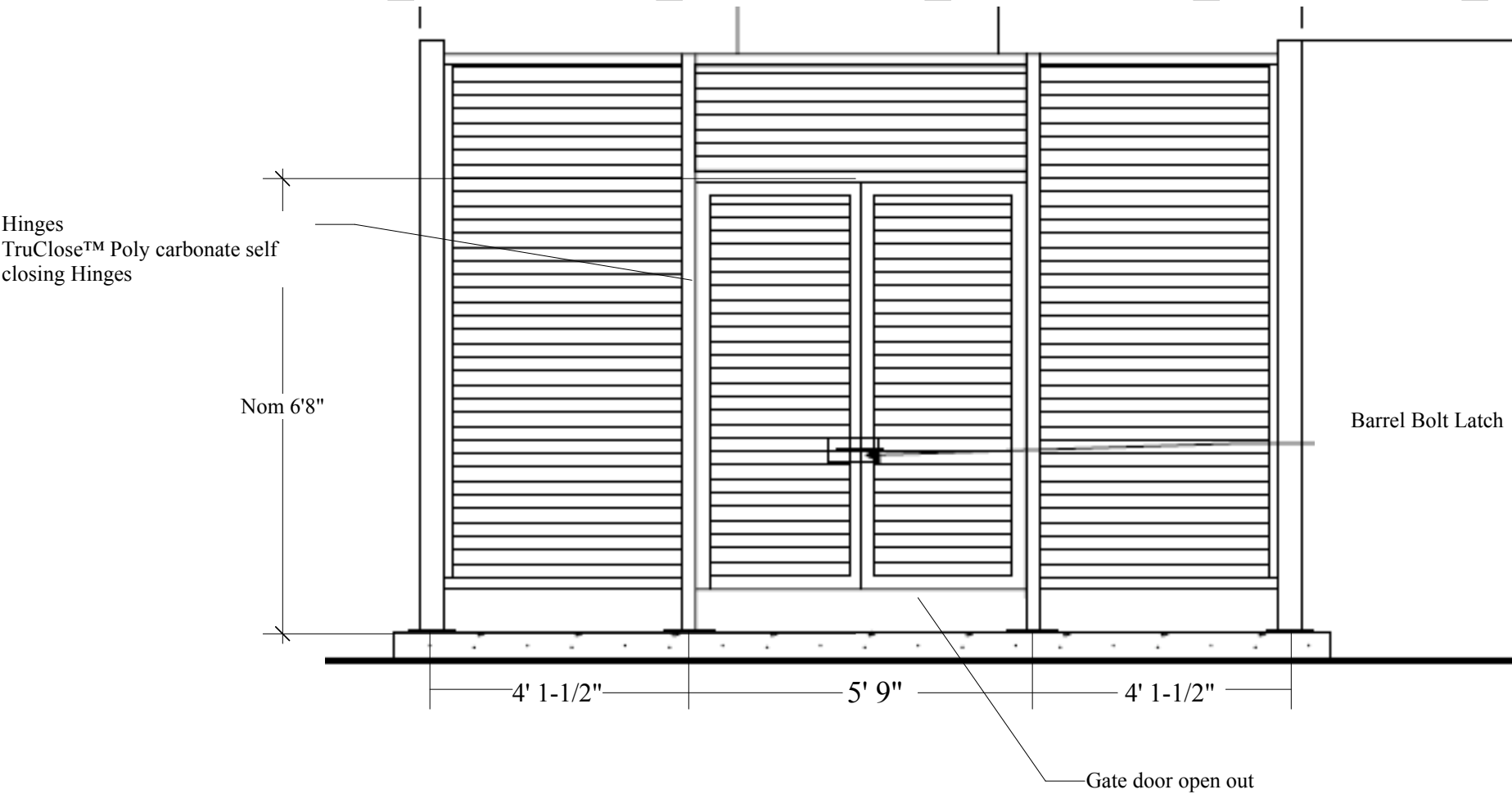
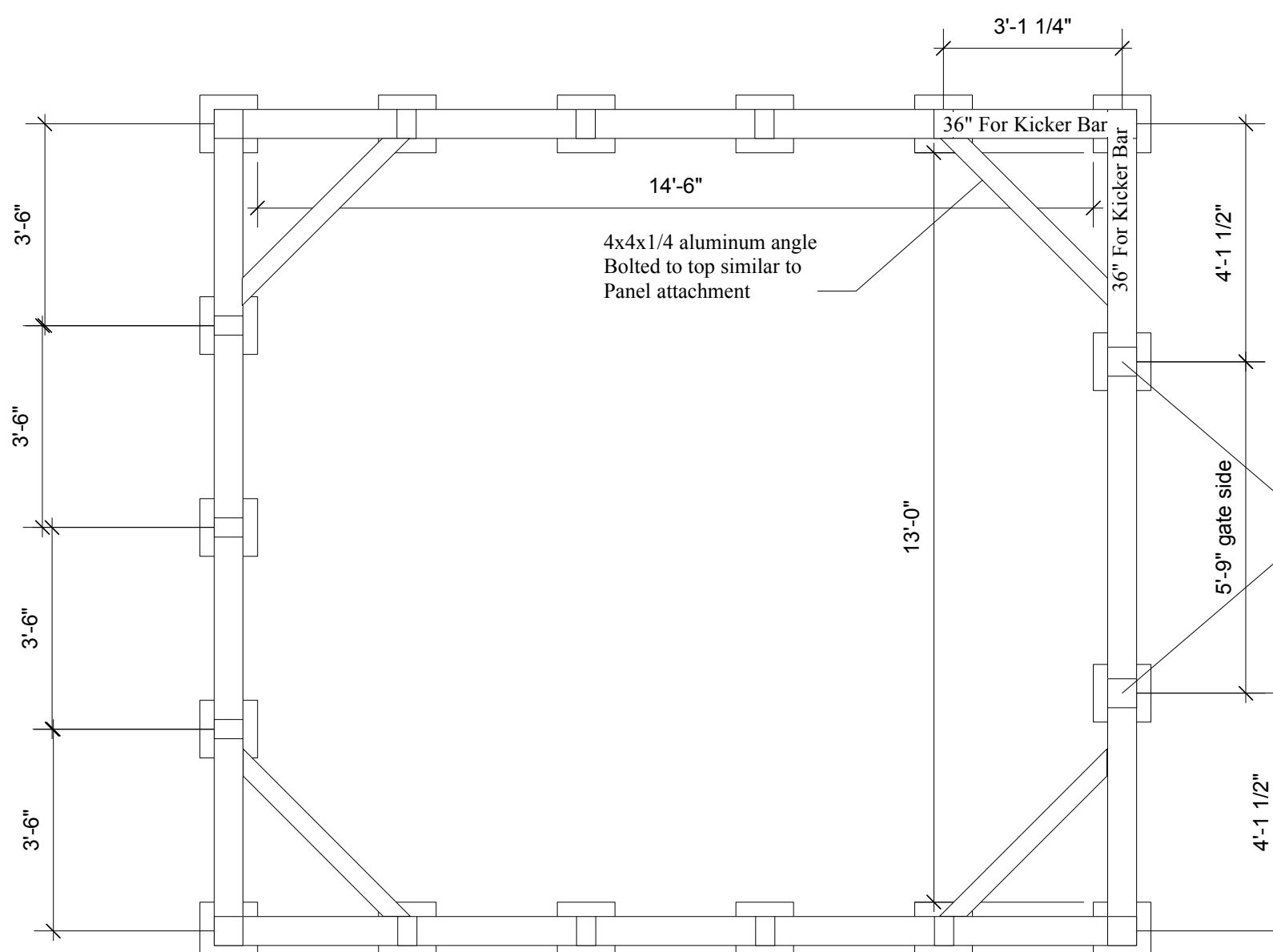
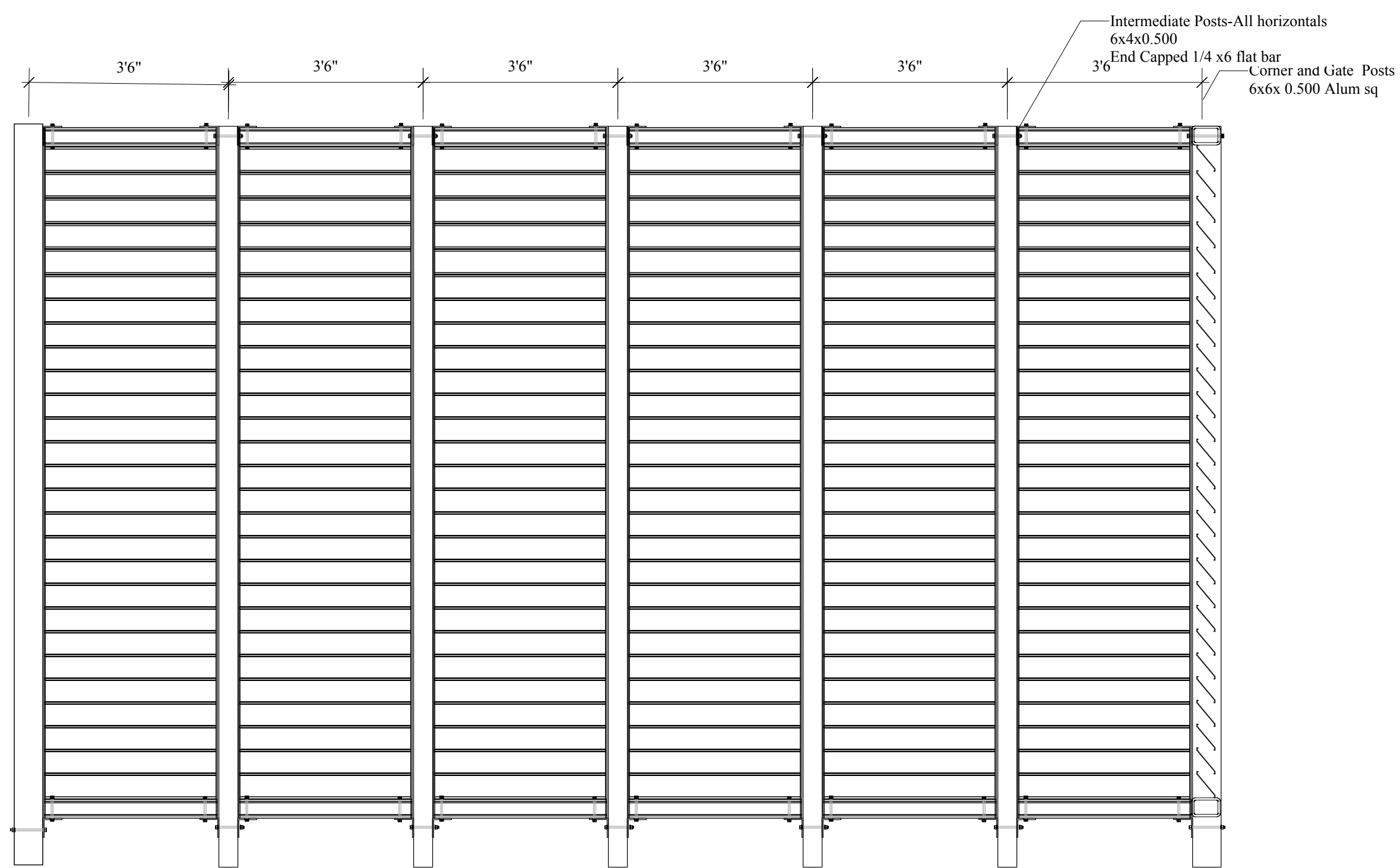


Sleeve Detail 4x6 shown
6x6 sim.



General Notes

1. Construction:
All welded panel using 4043 weld wire construction 6061 T6 alloy for posts and horizontal. Blades 6063 T5
All Fasteners Stainless Steel
2. Finish:
Acid Cleaner (Oakite CrysCoat 2147)-Rinse - Gardolene D 6871 -TGIC Polyester Powder unless upgraded. After powdering, material will be protected with Plastic sheet applied to surface.
3. Fabrication :
Will start after approved shop drawings and sleeves have been placed and field verified
4. Color:



NTS Gate Elevation detail

Manufactured by Hercules Custom Iron
36 W Pennsylvania Ave Walkersville Md 21793
301-845-0808
Fax 301-845-0707



LOUVERED ENCLOSURE			
ALUMINUM ENCLOSURE		SHOP DRAWING	
DATE	DRAWN BY : JAMES BURGER	DIMENSION: AS NOTED	
	6/9/10		